

SAFETY DATA SHEET

1. Identification

Identification

Product name: RL 68H (4316-41, 4316-44, 4316-45, 4316-46)

Additional identification

Chemical name: Mixture

Recommended use and restriction on use

Recommended use: Refrigeration Lubricants.

Restrictions on use: None identified.

Details of the supplier of the safety data sheet

Supplier

Company Name: Nu-Calgon

Address: 2611 Schuetz Road
St. Louis, MO 63043
US

Telephone: +1 800-554-5499 / +1 314-469-7000

Emergency telephone number:

FOR TRANSPORT EMERGENCY CALL CHEMTREC 24-HOUR NUMBER (+1)703 527 3887 OR WITHIN USA
1 800 424 9300 (CCN13437)

2. Hazard(s) identification

Hazard Classification

Not classified

Label Elements:

Hazard Symbol: No symbol

Signal Word: No signal word.

Hazard Statement: Not applicable

Precautionary Statements: Not applicable

**Other hazards which do not result
in GHS classification:** None identified.

3. Composition/information on ingredients

Composition Comments: The components are not hazardous or are below required disclosure limits.

4. First-aid measures

Ingestion:	Treat symptomatically. Get medical attention.
Inhalation:	Remove exposed person to fresh air if adverse effects are observed.
Skin Contact:	Wash with soap and water. If skin irritation occurs, get medical attention.
Eye contact:	Any material that contacts the eye should be washed out immediately with water. If easy to do, remove contact lenses.

Most important symptoms/effects, acute and delayed

Symptoms: See section 11.

Indication of immediate medical attention and special treatment needed

Treatment: Treat symptomatically.

5. Fire-fighting measures

General Fire Hazards: No unusual fire or explosion hazards noted.

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media: CO₂, dry chemical, foam, water spray, water fog.

Unsuitable extinguishing media: Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical: A solid stream of water will spread the burning material. Material creates a special hazard because it floats on water. See section 10 for additional information.

Special protective equipment and precautions for fire-fighters

Special fire-fighting procedures: No data available.

Special protective equipment for fire-fighters: Recommend wearing self-contained breathing apparatus.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures: No data available.

Environmental Precautions: Avoid release to the environment. Do not contaminate water sources or sewer. Environmental manager must be informed of all major spillages. Prevent further leakage or spillage if safe to do so.

Methods and material for containment and cleaning up: Dike far ahead of larger spill for later recovery and disposal. Pick up free liquid for recycle and/or disposal. Residual liquid can be absorbed on inert material.

7. Handling and storage

Precautions for safe handling: Observe good industrial hygiene practices. Provide adequate ventilation. Wear appropriate personal protective equipment.

Maximum Handling Temperature: 70 °C 158 °F

Conditions for safe storage, including any incompatibilities: Store away from incompatible materials. See section 10 for incompatible materials.

Maximum Storage Temperature: 45 °C 113 °F

8. Exposure controls/personal protection

Control Parameters:

Occupational Exposure Limits

None of the components have assigned exposure limits.

Appropriate engineering controls: No special requirements under ordinary conditions of use and with adequate ventilation.

Individual protection measures, such as personal protective equipment (PPE)

General information: Use personal protective equipment as required.

Eye/face protection: If contact is likely, safety glasses with side shields are recommended.

Skin Protection

Hand Protection: Rubber (natural, latex).

Other: No data available.

Respiratory Protection: Consult with an industrial hygienist to determine the appropriate respiratory protection for your specific use of this material. A respiratory protection program compliant with all applicable regulations must be followed whenever workplace conditions require the use of a respirator.

Hygiene measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing to remove contaminants. Discard contaminated footwear that cannot be cleaned.

9. Physical and chemical properties

Appearance

Physical state: liquid
Form: liquid
Color: Yellow
Odor: Mild
Odor threshold: No data available.

pH:	Not applicable
Freezing point:	No data available.
Boiling Point:	547 °F (286 °C) (101.3 kPa)
Flash Point:	365 °F (185 °C) (Setaflash Closed Cup)
Evaporation rate:	No data available.
Flammability (solid, gas):	No data available.
Upper/lower limit on flammability or explosive limits	
Flammability limit - upper (%):	No data available.
Flammability limit - lower (%):	No data available.
Explosive limit - upper:	No data available.
Explosive limit - lower:	No data available.
Vapor pressure:	0.00846 hPa (25 °C 77 °F) 0.0119 hPa (40 °C 104 °F) 0.0681 hPa (100 °C 212 °F)
Vapor density:	No data available.
Relative density:	0.974 - 0.985 68 °F (20 °C)
Solubility(ies)	
Solubility in water:	Insoluble in water
Solubility (other):	No data available.
Partition coefficient (n-octanol/water):	> 10
Auto-ignition temperature:	666 °F (352 °C)
Decomposition temperature:	No data available.
Viscosity:	63 - 73 mm ² /s (104 °F (40 °C)) 8.8 - 9.8 mm ² /s (100 °C (212 °F))
Other information	
Pour Point Temperature:	-20 °C

10. Stability and reactivity

Reactivity:	No data available.
Chemical Stability:	Material is stable under normal conditions.
Possibility of hazardous reactions:	Will not occur.
Conditions to avoid:	Do not expose to excessive heat, ignition sources, or oxidizing materials.
Incompatible Materials:	Strong acids. Strong bases.
Hazardous Decomposition Products:	Thermal decomposition or combustion may generate smoke, carbon monoxide, carbon dioxide, and other products of incomplete combustion.

11. Toxicological information

Information on likely routes of exposure

Inhalation:	No data available.
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Ingestion: No data available.

Skin Contact: No data available.

Eye contact: No data available.

Information on toxicological effects

Acute toxicity

Oral

Product: LD 50 (Rat): > 2,000 mg/kg (Measured) Not classified

Dermal

Product: LD 50 (Rat): > 2,000 mg/kg (Measured) Not classified

Inhalation

Product: Dust and mist: LC 50 (Rat, , 4 h): Not classified
Dust and mist Vapour: LC 50 (Rat, , 4 h): Not classified
Vapour

Skin Corrosion/Irritation:

Product: Classification: Not irritating (Measured); Rabbit.
Remarks: Not classified as a primary skin irritant.

Serious Eye Damage/Eye Irritation:

Product: Classification: Not irritating (Measured); Rabbit.
Remarks: Not classified as a primary eye irritant.

Respiratory sensitization:

No data available

Skin sensitization:

Product: Classification: Not a skin sensitizer. (Measured)

Specific Target Organ Toxicity - Single Exposure:

Product: If material is misted or if vapors are generated from heating, exposure may cause irritation of mucous membranes and the upper respiratory tract.

No data available

Aspiration Hazard:

No data available

Chronic Effects

Carcinogenicity:

No data available

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

No carcinogenic components identified

US. National Toxicology Program (NTP) Report on Carcinogens:

No carcinogenic components identified

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053), as amended:

No carcinogenic components identified

Germ Cell Mutagenicity:

Product: In vitro mutagenicity tests have been negative.

Reproductive toxicity:

Product: Not Classified based on available data.

Specific Target Organ Toxicity - Repeated Exposure:

No data available

12. Ecological information

Ecotoxicity

Fish

Product: LC 50 (Rainbow Trout, 4 d): > 100 mg/l

Aquatic Invertebrates

Product: EC 50 (Water flea (Daphnia magna), 2 d): > 100 mg/l

Toxicity to Aquatic Plants

Product: EC 50 (Algae (Pseudokirchneriella subcapitata), 3 d): > 100 mg/l
NOEC (Algae (Pseudokirchneriella subcapitata), 3 d): 100 mg/l

Toxicity to soil dwelling organisms

No data available

Sediment Toxicity

No data available

Toxicity to Terrestrial Plants

No data available

Toxicity to Above-Ground Organisms

No data available

Toxicity to microorganisms

Product: NOEC (Sludge, 3 h): 560 mg/l

Persistence and Degradability

Biodegradation

Product: OECD TG 301 B, 37 %, 28 d, Not readily degradable.

Bioaccumulative potential

Bioconcentration Factor (BCF)

No data available

Partition Coefficient n-octanol / water (log Kow)

Product: Log Kow: > 10 40 °C

Mobility:

No data available

Other adverse effects

No data available

13. Disposal considerations

Disposal instructions:

Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial, and Local regulations. Since emptied containers retain product residue, follow label warnings even after container is emptied.

Contaminated Packaging:

Container packaging may exhibit hazards.

14. Transport information

DOT

Not Regulated.

IMDG

Not Regulated.

IATA

Not Regulated.

Transport in bulk according to Annex II of MARPOL and the IBC Code

None known.

The DOT shipping information in this section is based on a bulk container. Please review the accompanying shipping papers for the correct shipping descriptions based the size of the package. Shipping descriptions may vary based on mode of transport, quantities, temperature of the material, package size, and/or origin and destination. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material. During transportation, steps must be taken to prevent load shifting or materials falling, and all relating legal statutes should be obeyed. Review classification requirements before shipping materials at elevated temperatures.

15. Regulatory information

US Federal Regulations

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

None present or none present in regulated quantities.

TSCA Section 5(a)2 Significant New Use Rule (SNURs) (40CFR 721, Subpt E)

None present or none present in regulated quantities.

CERCLA Hazardous Substance List (40 CFR 302.4)

None present or none present in regulated quantities.

Superfund amendments and reauthorization act of 1986 (SARA)

SARA 311 Classifications

Not classified

SARA 302 Extremely Hazardous Substance

None present or none present in regulated quantities.

SARA 304 Emergency Release Notification

None present or none present in regulated quantities.

SARA 313 (TRI Reporting)

None present or none present in regulated quantities.

US State Regulations

US. California Proposition 65



This product can expose you to chemicals including: Methanol (500.00PPB) which is [are] known to the State of California to cause birth defects or other reproductive harm.

Inventory Status

Australia (AIIC)

All components are in compliance with chemical notification requirements in Australia.

Canada (DSL/NDSL)

May require notification before sale under Canadian regulations.

China (IECSC)

All components of this product are listed on the Inventory of Existing Chemical Substances in China.

European Union (REACH)

To obtain information on the REACH compliance status of this product, please e-mail REACH@SDSInquiries.com.

Great Britain (UK REACH)

To obtain information on the UK REACH compliance status of this product, please e-mail REACH@SDSInquiries.com.

Japan (ENCS)

All components are in compliance with the Chemical Substances Control Law of Japan.

Korea (ECL)

All components are in compliance in Korea.

New Zealand (NZIoC)

All components are in compliance with chemical notification requirements in New Zealand.

Philippines (PICCS)

All components are in compliance with the Philippines Toxic Substances and Hazardous and Nuclear Wastes Control Act of 1990 (R.A. 6969).

Switzerland (SWISS)

May require notification before sale in Switzerland.

Taiwan (TCSCA)

All components of this product are listed on the Taiwan inventory.

Turkey (KKDIK)

To obtain information on the KKDIK compliance status of this product, please e-mail REACH@SDSInquiries.com.

United States (TSCA)

All substances contained in this product are listed on the TSCA inventory or are exempt.

The information that was used to confirm the compliance status of this product may deviate from the chemical information shown in Section 3.

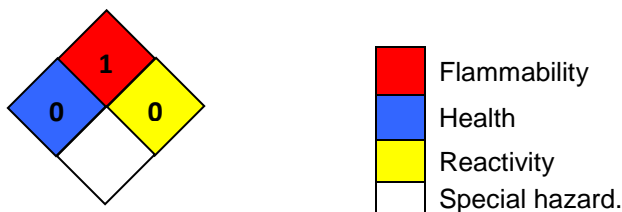
16. Other information, including date of preparation or last revision

HMIS Hazard ID

Health	0
Flammability	1
Physical Hazards	0

Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible; *Chronic health effect

NFPA Hazard ID



Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible

Issue Date: 11/25/2025
Version #: 8.0
Source of information: Internal company data and other publically available resources.
Further Information: Contact supplier (see Section 1)

Revision(s) are noted by the double bar in the margin and the light gray box.

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